

FIG. 1

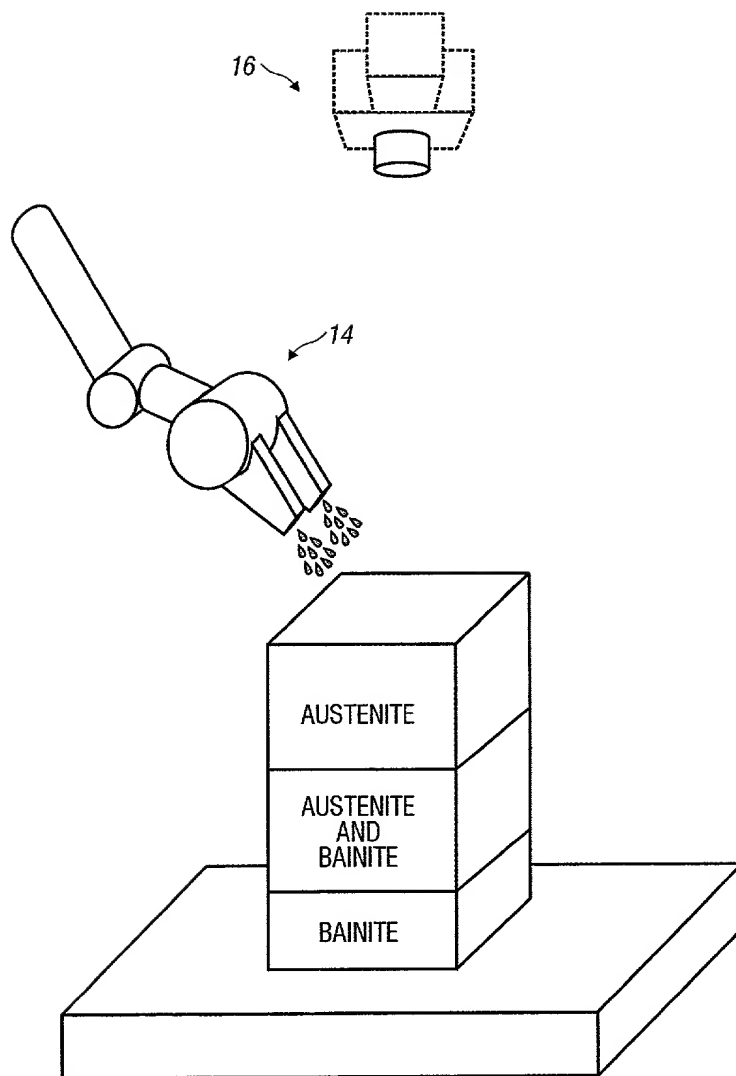


FIG. 1A

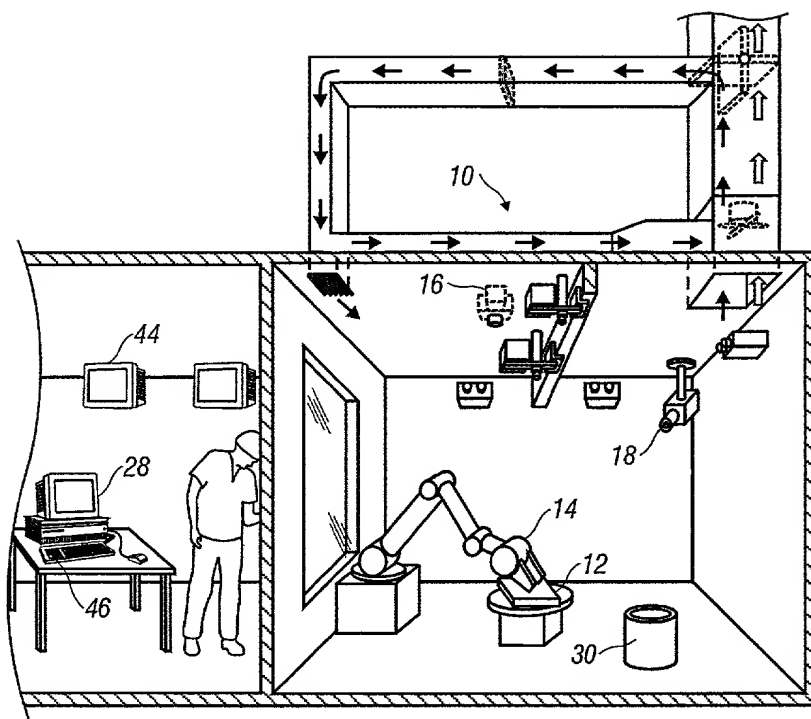
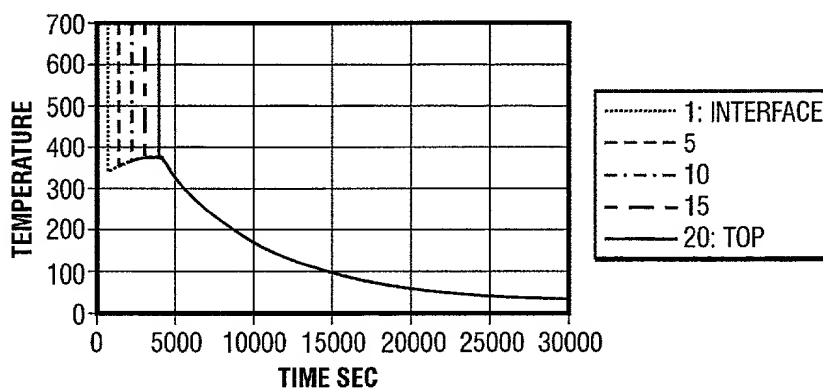
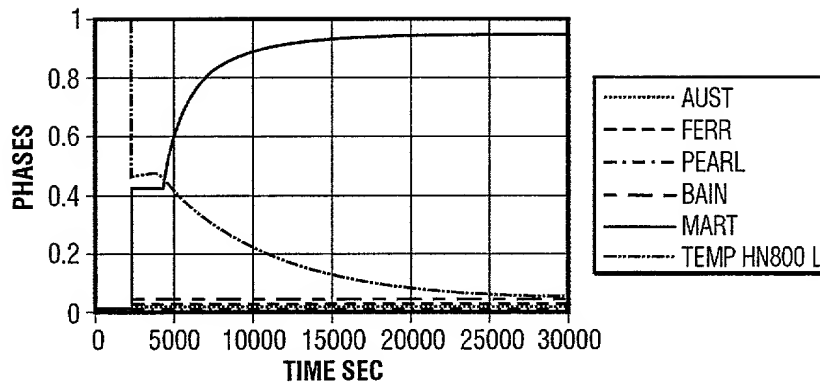


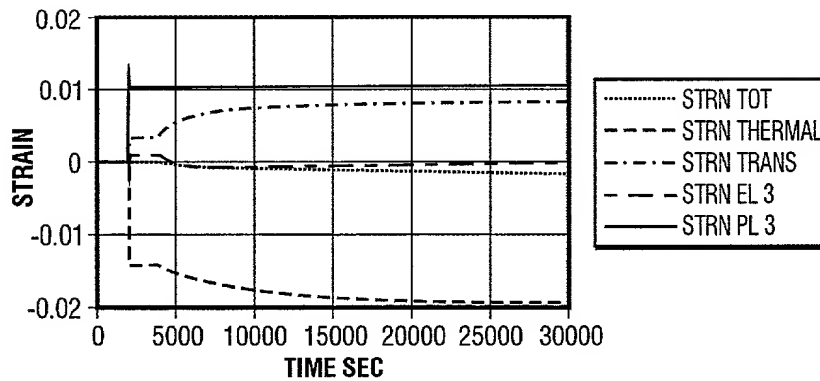
FIG. 2



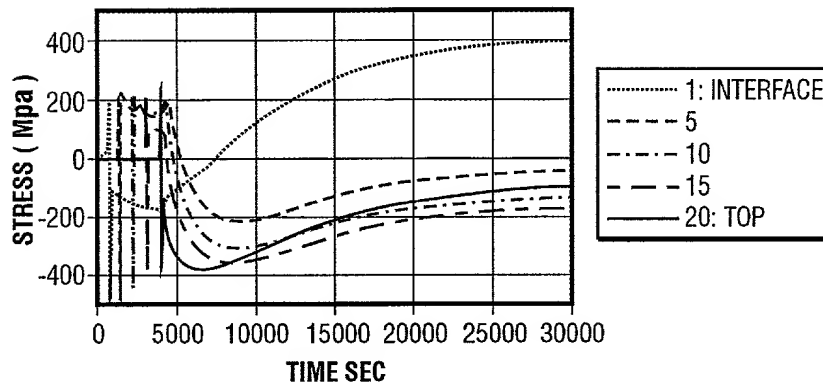
Temperature  
FIG. 3



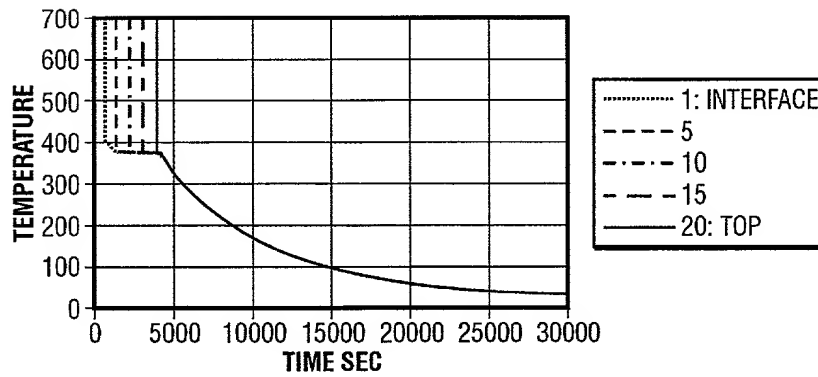
*Phases, Position #10*  
**FIG. 4**



*In-Plane Strains, Position #10*  
**FIG. 5**

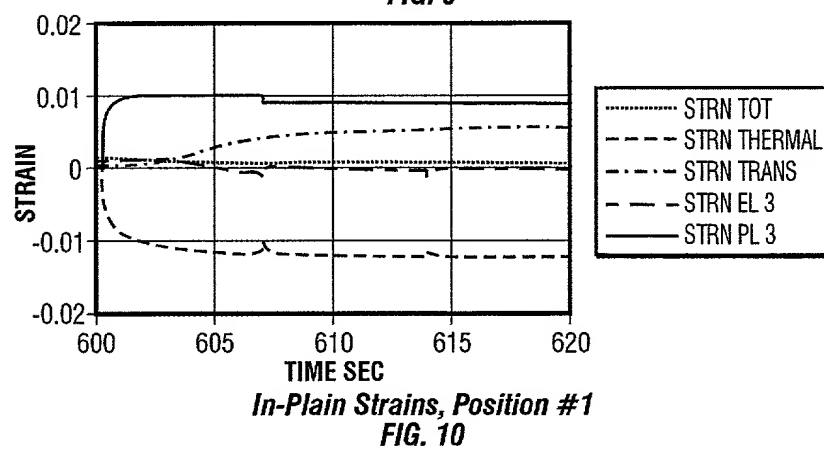
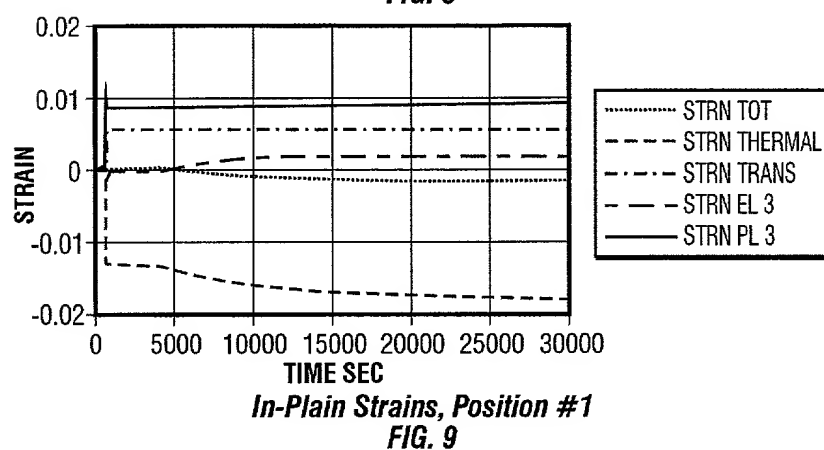
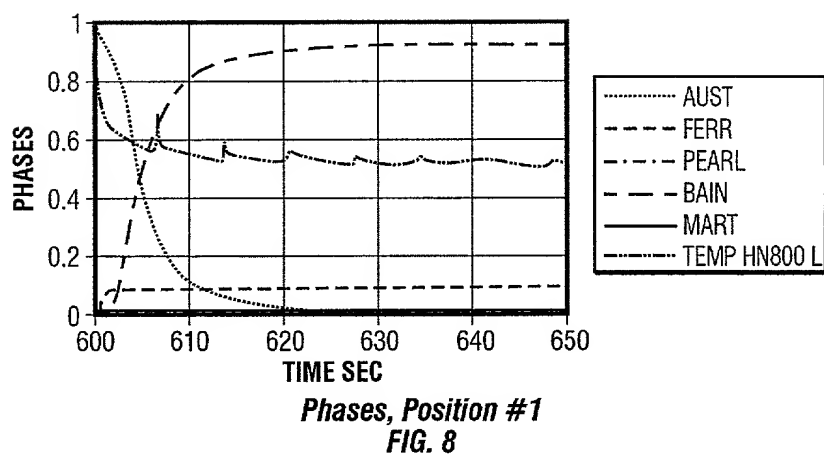


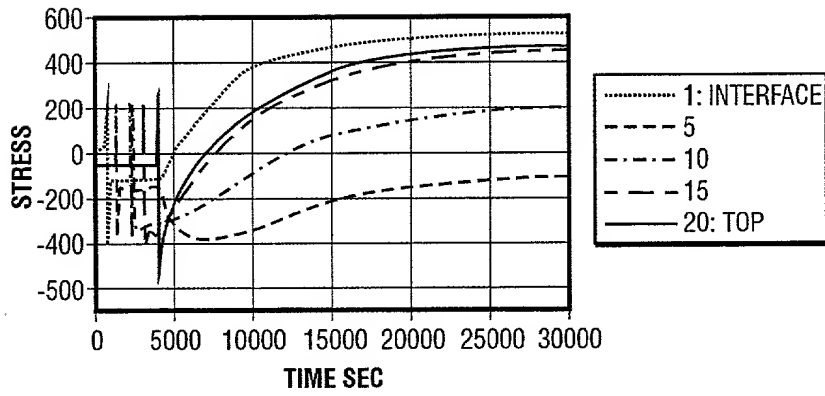
*In-Plane Stress*  
**FIG. 6**



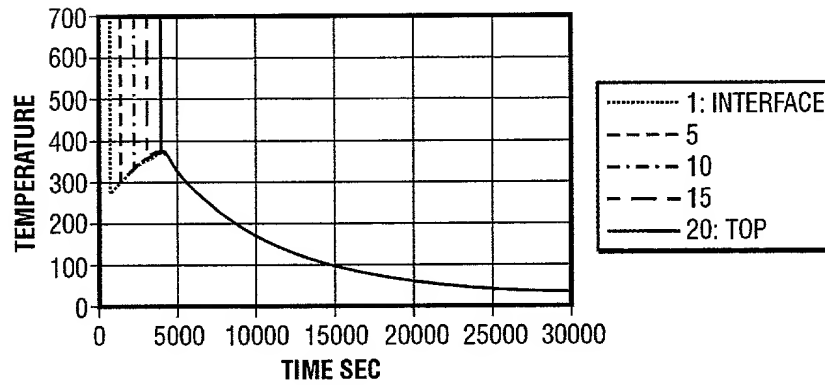
*Temperature*  
**FIG. 7**

10/2/2017 10:10:00



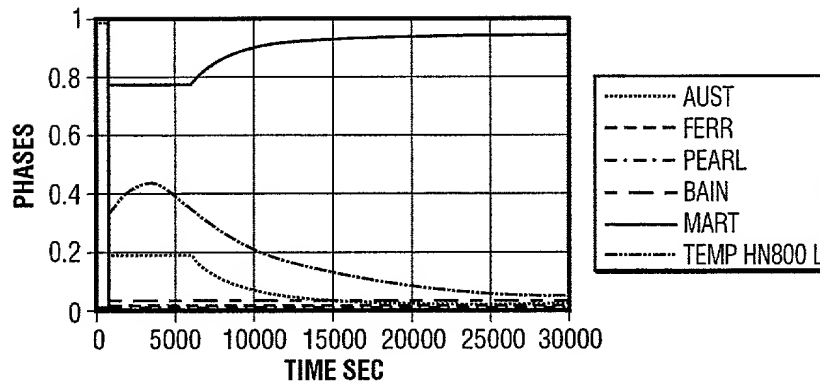


*In-Plane Stress*  
**FIG. 11**

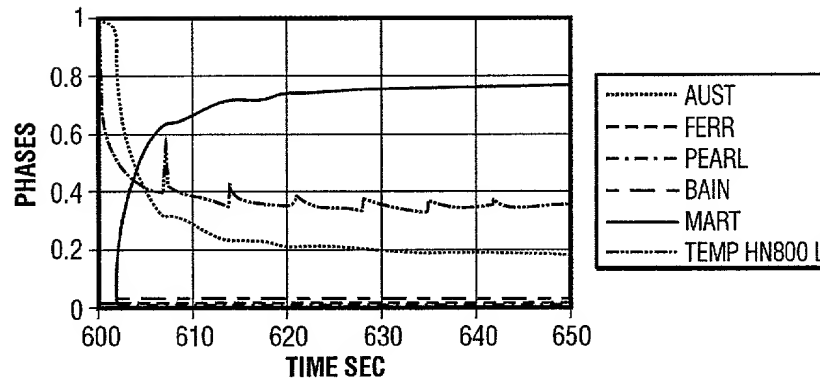


*Temperature*  
**FIG. 12**

10/27/2016 10:23:23 AM



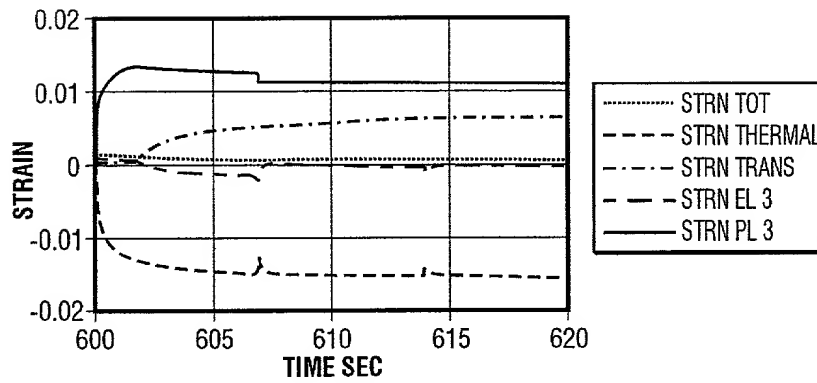
Phases, Position #1  
FIG. 13



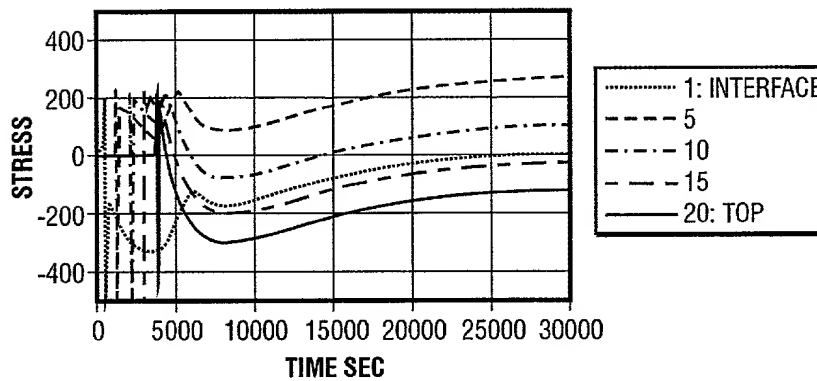
Phases, Position #1  
FIG. 14



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*In-Plane Strains, Position #1*  
**FIG. 15**



*In-Plane Stress*  
**FIG. 16**

WARPAGE IN 0.001 INCH  
FOR STEADY-STATE TEMP = 280° C

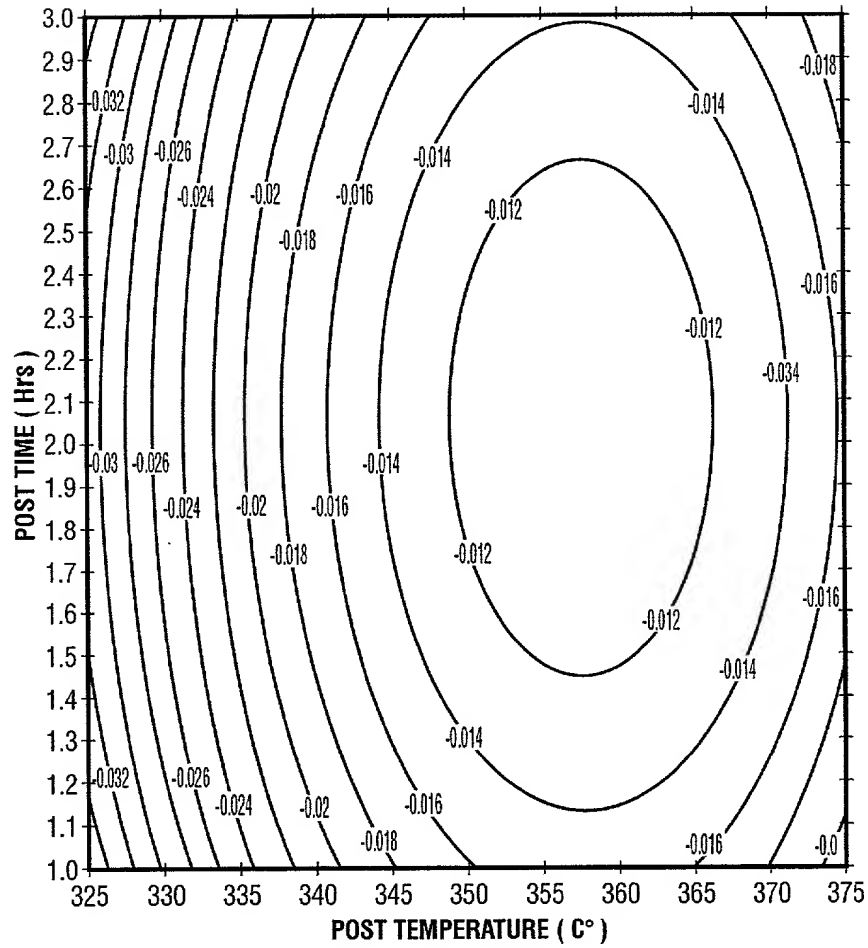
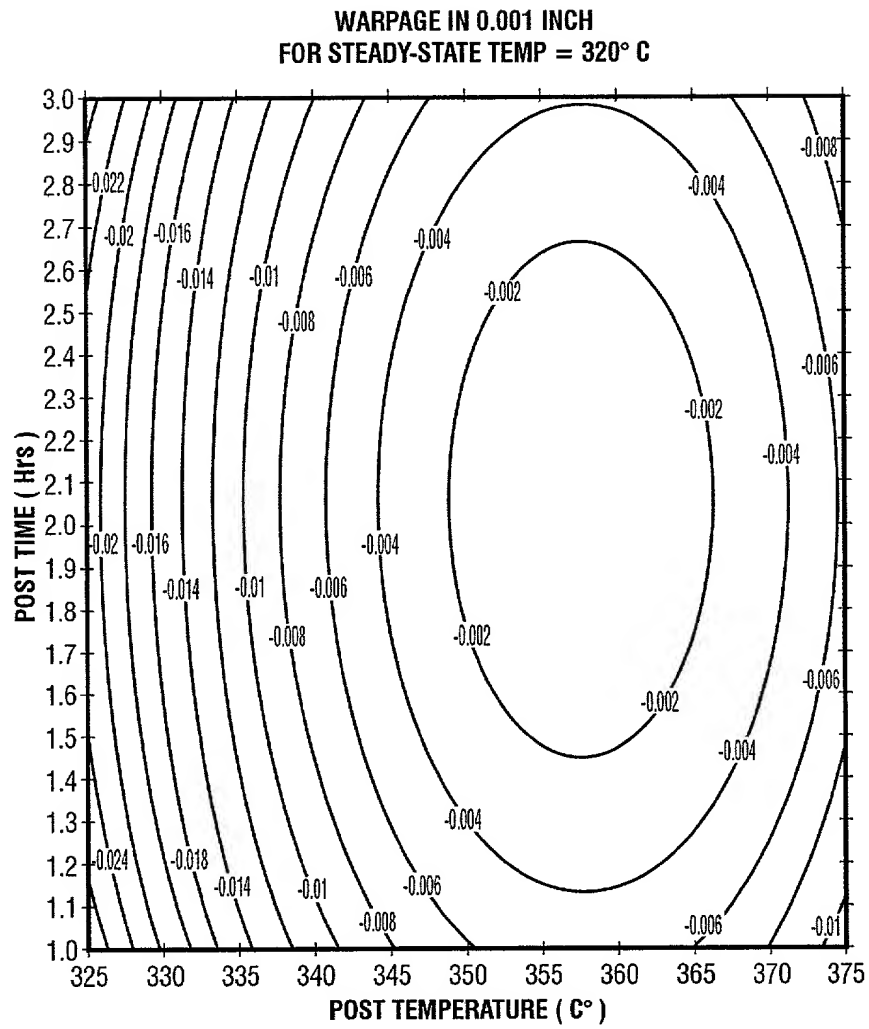


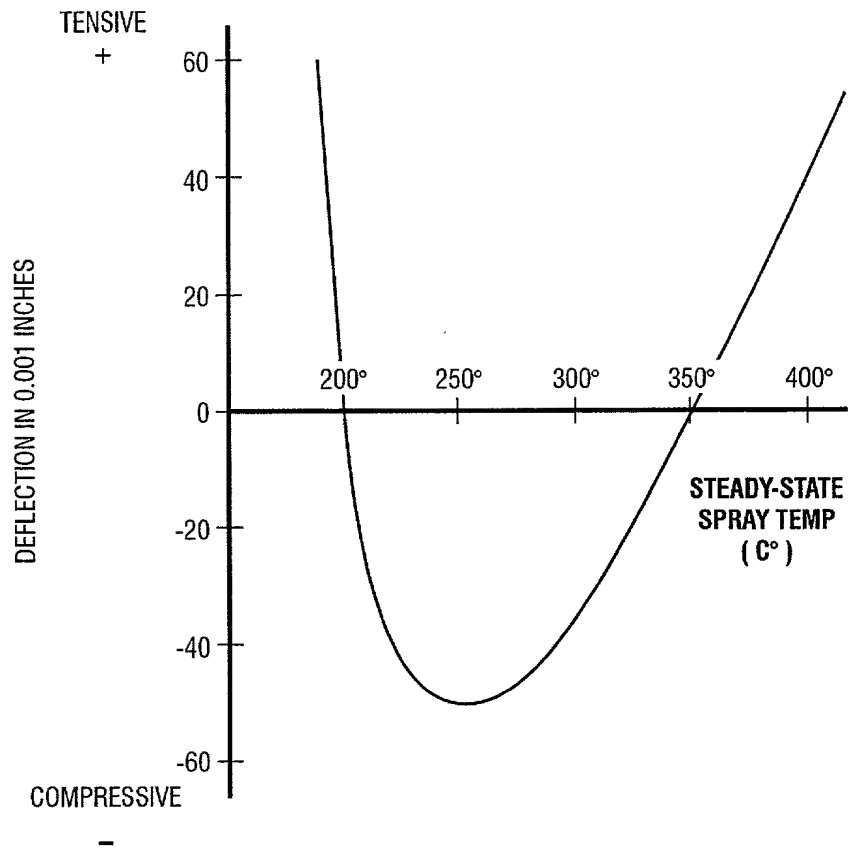
FIG. 17

FOOTNOTES



**FIG. 18**

FOI b7c b7d b7e



**WARPAGE ( OUT OF FLATNESS ) OF SPRAYED METALLIC PLATE  
VS. STEADY STATE SPRAY TEMPERATURE**

**FIG. 19**